



**High impact performance.
Low impact formulation.**

3M™ VHB™ Tape Universal Primer UV

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3M™ VHB™ Tape Universal Primer UV is a new priming solution for bonding with 3M™ VHB™ Tapes.

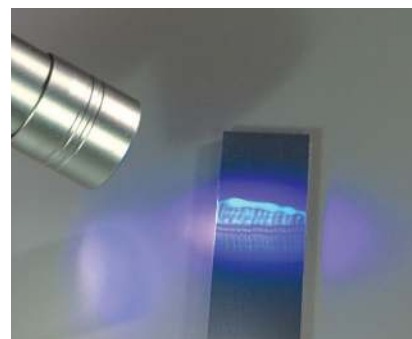
It enables strong, durable bonds on difficult surfaces while improving manufacturer's environmental health and safety profile when compared to using 3M™ Tape Primer 94. 3M™ VHB™ Tape Universal Primer UV matches the bonding performance of leading tape primers while offering exciting new features.

Features

- Improved environmental, health, and safety profile compared to 3M Tape Primer 94, resulting from:
 -  Reduction in volatile organic compounds (VOC's) by 40% (780gm/L to 429gm/L, by US VOC rules)
 - No intentionally added aromatics including: Toluene, Xylene, Chlorobenzene
 - No intentionally added halogens including: Chlorinated Compounds
 -  Non-offensive odor for an improved working environment
- Quick dry time to raise process speed and increase throughput
- UV indicator verifies primer application, reducing priming errors and increasing quality control



Quick dry time allows for immediate tape application.



UV indicator helps identify correct application.

Substrates	Recommended Primer	Alternate
High Surface Energy Plastics	3M™ VHB™ Tape Universal Primer UV	3M™ Adhesion Promoter 111
Low Surface Energy Plastics	3M™ VHB™ Tape Universal Primer UV	—
Metals and Painted Surfaces	3M™ Adhesion Promoter 111	3M™ VHB™ Tape Universal Primer UV
Glass	3M™ Silane Glass Treatment AP115	—

					
	Ampule	1/2 Pint	1 Quart	1 Gallon	5 Gallon
Size	0.66mL / 0.02 fl oz	236mL / 8 fl oz	946mL / 1 qt	3.78L / 1 gal	18.9L / 5 gal
3M ID	70-0075-0508-7	70-0075-0506-1	70-0075-0505-3	70-0075-0487-4	70-0075-0505-0



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For more information about 3M™ VHB™ Tape Universal Primer UV, contact your local sales representative or visit **3M.com/VHB**.

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